



OVERALL WIDTH: 9.500"
 1/2 OF FACE: 4.250"
 L MEASUREMENT: 3.750"
 WEB-TO-HUB EXTENSION R: 3.250"
 FACE-TO-HUB EXTENSION L: 5.000"
 FACE-TO-HUB EXTENSION R: 1.000"
 APPROXIMATE WEIGHT (LBS.): 165
 SMALL BORE DIAMETER: 2.521"

TOLERANCES:
 WHEEL DIAMETER: +0.005"/-0.000"
 BORE TAPER: +0.000"/-0.003"

APPROVED BY:			SIGNATURE:			DATE:	
D	F	O	H	B		S	T
WHEEL DIAMETER	FACE WIDTH	HUB OFFSET	HUB LENGTH	BORE DIAMETER	BORE TAPER IN/FT	KEYWAY WIDTH	KEYWAY DEPTH
18.000"	8.500"	5.250"	4.500"	2.990"	1.250"	0.750"	0.250"
UNLESS OTHERWISE SPECIFIED DRAWING TOLERANCES DIMENSIONS: ± 0.010 " FINISH: 250  EXCEPT FOR BORE AND OUTER FACE WHICH SHOULD BE 63 				BRAKE PRODUCTS, INC. 16751 HILLTOP PARK PLACE CHAGRIN FALLS, OH 44023 UNITED STATES OF AMERICA		Web: www.brakeproducts.com Email: sales@brakeproducts.com Phone: (440) 543-7962 Fax: (440) 543-7963	
DATE: Sunday, Oct 29 2017				PART # BH181010		MATERIAL SPECIFICATION: DUCTILE IRON ASTM A536-84 80-55-06	
DESCRIPTION: 18 INCH BORED & KEYED BRAKE WHEEL						SERIAL # 0	

HUB LENGTH BORE & KEYWAY FOR A 608 MILL MOTOR
 JE76324
 CRANE 1037 DRAWING A-1037-B53